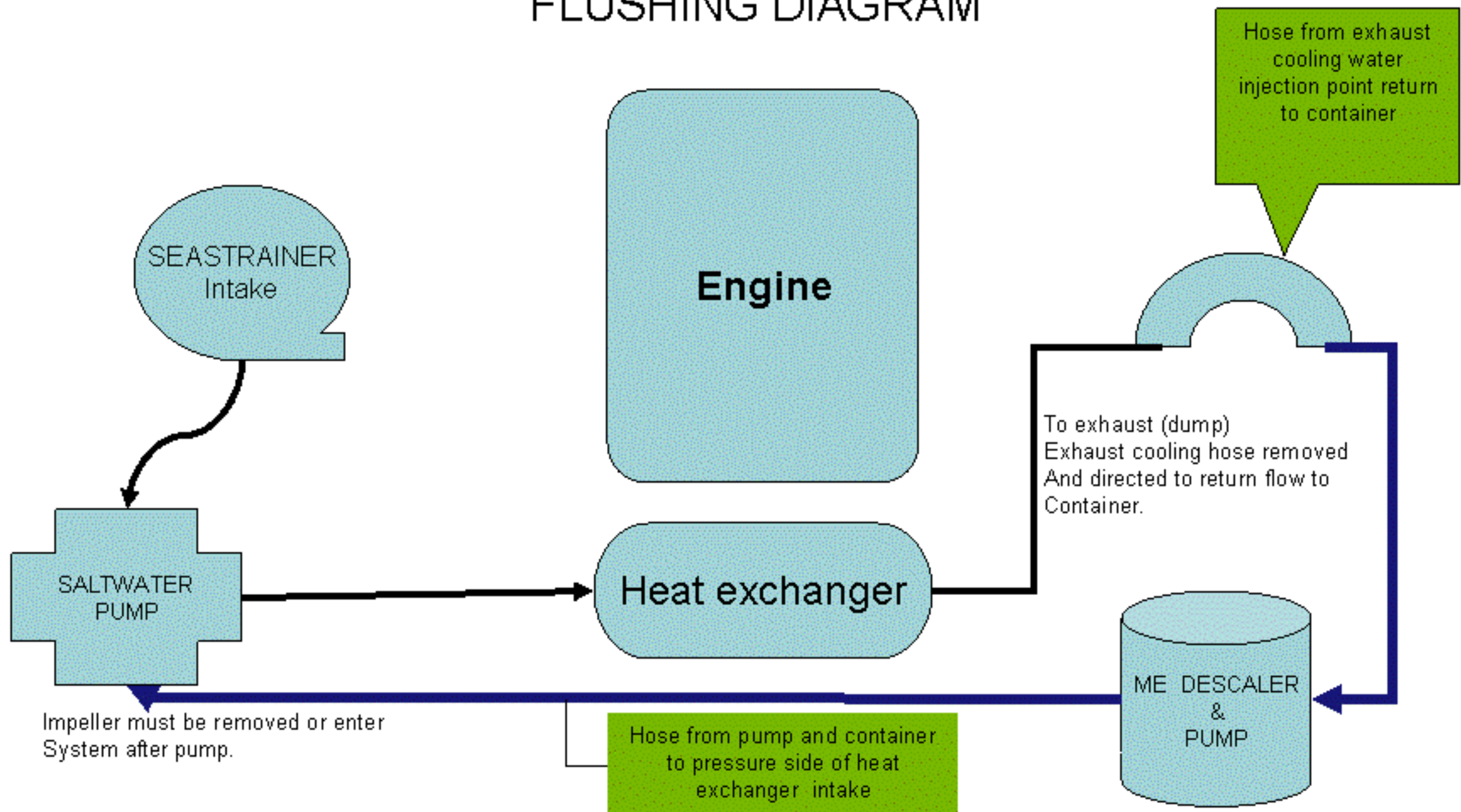


FLUSHING DIAGRAM



Zincs should be removed and replaced.